Initial Received/Costing Date Location Production/Admin: Initials of receiver (if shipment OK) Level 12 Number Returned Received Ordered Hons Description Comments Part Quantity Quantity Quantity Quantity Discrepancies Work Order A\N A\N GCe Jushection Cash Receipt: Shipment Complete: A/N Xes invoice: Waybill Attached: Packing Slip: Release Note Attached: 47.V Dart P/O: Date: Receiving Report

All Vendors PO ID All Item ID/GL/WOs					7 711 01111	ounts are calcula	All amounts are calculated in domestic currency.	currency.		
Grouped by	<u> </u>	O14527 All Receipt Dates All Rec. Employees All C	t Dates — All Line Item Types All Currencies	Types						
Purchase Order ID/ Curr Type	Line Project ID Nbr/ Insp Req	ID Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Oty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MAR001 Mai	Marmon/Keystone Canada Ltd.							
PO14527		M6061T6T0.625W.0 f 49	W.0 f	7/21/11	7/21/11	48.0000	\$2.35	0.0000	0	\$112.80
CAD	No	6061-T6 RD Tube .625 x.049W 118390	e f	48.0000	DESJ02	sièr .	\$112.80	0.0000	0	
BARRICA DA BARRA DA B	2.	M304TR0.750W.049 f	.049 f	7/21/11	7/21/11	100.0000	\$1.72	0.0000	0	\$172.00
	0 N :	304 RD Tube .750 x .049W 118390	, f	100.0000	DESJ02		\$172.00	0.000	0 2 3	
	3	M304TR0.750W.065 f	.065 f	7/21/11	7/21/11	100.0000	\$2.15	0.0000	0	\$215.00
	No	304 RD Tube .750 x .065 W 118390	0 × f	100.0000	DESJ02		\$215.00	0.0000	0	
	4	M304TR0.750W.120 f	.120 f	7/21/11	7/21/11	60.0000	\$3.50	0.0000	0	\$210.00
	o _N	304 ss round tube .750 x .120w 118390	9 .	0000009	DESJ02		\$210.00	0.0000	0	
	5	M316TR1.00W.120	120 f	7/21/11	7/21/11	40.0000	\$4.80	0.0000	0	\$192.00
	No No	316 RD tubing 1.00 x .120w 118390	00 f	40.0000	DESJ02		\$192.00	0.0000	0	
							T Total Ç	Total Received Quantity: Total Qty to Inspect (PO U/M):	iantity: U/M):	348.0000
								1 otal Keject Quantity:	lanuy:	0.000



PACKING SLIP

290 Chemin du Tremblay. Boucherville QU CAN J4B 5X9 TEL. 514/527-9153

FAX. 450/641-4357

184

PAGE..: 1 Order : 1104665 Date..: 07/20/2011

SOLD TO

No. of

Bdls/Pieces

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

SHIP VIA TST OVERLAND #2	222212	F.O.B. BOUCHERVILLE	<u>:</u> :	SALESPER G. Dulud		JR ORDER NO.
	Description	200 51111		Number Pieces	Quantity Shipped	Back Ordered
	Fax all papers to L ALUMINUM SMLS TUBE ATS .625 .049 Tariff Number: 760 Cust. part#:: M60	D6061	rev:	1/11 GD 4 4	48/FT 48/FT	
100 /FT	STAINLESS STEEL SEAL SMLS TUBE 304L 3/ STS .750 .049 Tariff Number: 730 Cust. part#.: M30	1 X .049 A213 304L	YX1101-781 Total	<u> </u>	100/FT 100/FT	v.
3 100 /FT	STAINLESS STEEL SEAL SMLS TUBE 304L 3/ STS .750 .065 Tariff Number: 730 Cust. part#:: M30	1 X .065 A213 304L	E100763 Total	<u>5</u>	100/FT 100/FT	・ シ゛;
60 /FT	STAINLESS STEEL SEA 304L smls tube 3/ STS .750 .120 Tariff Number: 730 Cust. part#.: M30	4"x.120" SA213aw F304L	YT1428	· 1 2 3	20/FT 40/FT 60/FT	
40 /FT	STAINLESS STEEL SEA 304L SMLS TUBE 1 STS 1.000 .120 Tariff Number: 730 Cust. part#:: M31	X .120 SA213 A.W. F304L	SLA20912043	1 1 2	20/FT 20/FT 40/FT	
	•				1 / 1 / 1	

4 .				
Customers.:				
1				
1		11	i	

Total Weight....:





http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

CUSTOMER PO NUMBER:		CUSTOME	R PART NUMBER:	PRODUCT DESCRIPTIO	N:	
60-11349-4		AT/.625	.049/734	Seamless Tube/P	ipe .	
KAISER ORDER NUMBER	LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:
205589	004		06/05/2010	F00008330	6061	Т6
WEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
686.000 LB	550.000	PCS	204863		ļ	12.000 FT
SHIP TO:			an order was	SOLD TO:		
MARMON/KEYSTO	NE COR	P		MARMON/KEYST	ONE CORP	
10700 MARMON D				10700 MARMON		·•.
BOLINGBROOK, IL	. 60440 U	SA		BOLINGBROOK,	IL 60440 USA	•••

Actual Physical Properties

REFERENCE	DASH#	Sample#	UT	S (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTIACS	BEND
F00008330	0001	1	1	46.7	43.4	15.3	N/A	N/A	N/A
F00008330	0002	1		47.2	44.0	17.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	AN	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68297	. 63	.30	.22	.05	. 98	.07	.05	.03	-00	.00	.00	.00	.02

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms aconditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007292

Kaiser Order Number: 205589

Line Item: 004

.625.049 D6061 TG



Best in Guss

CERTIFIED TEST REPORT http://Certs.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 6573 W. WILLIS ROAD CHANDLER, AZ 85226

Applicable Requirements:

Description: MADE IN USA
OD: 0.625"; Wall: 0.049"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700/6F, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

Q. C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms &conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00007292

Kaiser Order Number: 205589

Line Item: 004

Page 2 of 2

With St.

./50-**MNSTIR** P\10\5011

湖州高林不锈钢 管制造 佰 限公司

产品名称 Product Name: 不锈钢无缝钢管 合 周 号 Contract No: MN2118

HUZHOU GAOLIN STAINLESS STEEL TUBE MANUFACTURE CO., LTD
质量证明书

QUALITY CERTIFICATE

证明书编号

Special Equipment Manufacture License 证明书编号 Certificate No:QC11-04-121

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jiang !	Hua	选片:	固体	2	· · · · · · · · · · · · · ·			OH.	を開発し				11013		B	*			٠.	\$				_		#				Hea		货单位
Zhejiang Province, China	nglong Indu	浙江省湖州	B火井320G列	i transit	DELIVERY CONDITION:	Results		结果	が変える	rement	ははませ	47.8	2	1	THE SECOND SECOND					_	8					YX1101-781			۰. ۷,	Heat No.	in in	可货单位 Customer:
hina	strial Zone, S	公司地址: 浙江省湖州双林镇黄龙工业区	·如光 Solution	## * O T	: MOITIGM:	4.	が行うな	- 000/GUC	Sanc John Ca	n /	- 1		Мра	Strenght	Yield	屈服强度	机械性能 Mecha	i.		105	支数 PC	Amount	数量	٠	4	A110404-17		₹	Treatment	Heat	五学中	订货单位 Customer: MARMON/KEYSTONE CANADA INC.
	Add: Huanglong Industrial Zone, Shuanglin Town, Huzhou City,	X	固角是火井320G外配光 Solution Annealed & 3206 Folished of Outside Surface	ממפים של בו ביים		,		000/000	RON/ROR	o in	≥485	,	Мра	Strength	Tensile	抗拉强度	机被性能 Mechanical Property			2100	长度 FEET			A262-E	NACE MR0175 ASTM	ASTM A269/A213 ASME			Specification	Product	本品技権	NE CANADA INC.
	ou City,		lished of Outsi	Tichal of Outo				00. 0/ 01. 0	0 65/5 95	ain	×35		a*	Rate	Elongation	延伸率			合格OK		Test	Surface & Size	表面及尺寸		304L				Grade	电		
			TOE SUITAGE	do Cintaro				01.0700.0	61 5/60 5		08 >				HRB				全体の8		Test	Eddy Current	涡流媒伤			3/4"*0.049"*20"		DXSXL		Size	건국	
判定员 Judger: 王宝云			BI (EL: U3/2-3023300	יים אבו . הבי	IF THERE IS	5. 贵公司对质量证明书如有导议扩叛电配	WE HAVE OBTAINED PED97/23/BC	4. 本公司口通过LK为以公司FED3// 23/ECX第	* * * * * * * * * * * * * * * * * * *	3. 本质保书格式符合EN10204:2004-3.1要求。	FAX WRITTEN REQUEST TO OUR COMPANY AND GET REFAX) OF THE WORKS.	THE CERTIF	2. 除工厂许司	COMPLY WITH THE REQUIREMENT OF ORDER	WITH THE RI	THIS IS TO	1. 以上证明标		_		Test	Ultrasonic	超声波探伤		结果Results		Requirement	规范要求	元素 %			
"王金石		质格部	0000000	9_2692588	ANY DOUBT	■证明书如7	TAINED PED	TLW HENTE	子1 D#F //:	式符合EN102	REQUEST 1	ICATE SHALI	[外(许可获	H THE REQU	EQUIREMENT	CERTIFY TI	以上证明材料检测结果符合ASME标准合同		合格OK		Corrosion Test	Intergranular	晶间腐蚀			0.019	пах	≪0. 035	С			
	/		1.00		ABOUT THI	有多处模型	97/23/200	es //edalfe	쥐psno7/93	204:2004-3	TO OUR COM	NOT BE R	得形式: 格	TREMENT OF	OF ASME C	AT THIS P	【符合ASME#		<u> </u>		n Test	anular	金田			0.77	max	≤2,00	M			
		OC DEPARTMENT	149. 0012-0020013.	-79-36966	G CERTIFI	Brezi 0s	_ 🖻		1	1要块	PANY AND	EPRODUCEI	书面诸求	ORDER A	ODE SECTI	RODUCTION	5准合同规		中格OK		Pressure Test	Hydrostatic	大田市			0.032	max.	≪0.045	P			
١			9.	70	CATE, WELL	72-36235	2008 CERTIFICATE BY LR.	100001	1509001.	THE	GET REFA	EXCEPT	传真至我/	AND MATERIAL SPECIFICATION.	CON II, PA	N IS MANU	2 范,同时3				Test		试验			0.002	wax	≪0.030	s	Chemical	化学	
		•	4.		0.00	88 FAX:	ERTIFICA	200002	2008年	ERTIFICA	HI 40 CK	IN THE W	公司,得3	AL SPECI	RT A, DN	FACTURED	矿合挪威 病		台格OK		Test	Flaring	<u> </u>			0.35	шах	≤ 1.00	Si	0	英	开
签发reporter: 网络萎缩					SIVING YOUR I)572-3626679,	E BY LR.	THE ASSESSMENT	ISOGOOI: 2008尼爾本州山岸,	TE IS ACCORD	E WORKS.	RITTEN APPRO	河传即可), 这	FICATION.	Y RULES FOR	, SAMPLED, TES	规范,同时符合挪威船级社DNV规则。		企格OK		Test	Flattening	田童			8. 10		8.00~12.00	Ni	ition	42	日期 Date of
版基础					IF THERE IS ANY DOUBT ABOUT THE CERTIFICATE, WELCOME TO GIVING YOUR PRECIOUS OPINION TO OUR COMPANY	0572-3623588:FAX: 0572-3626679,欢迎提出宝贵意见。				THE CERTIFICATE IS ACCORDING TO EN10204:2004 3.1		THE CERTIFICATE SHALL NOT BE REPRODUCED EXCEPT IN THE WRITTEN APPROVAL (WAY OF GETTING APPROVAL;	除工厂许可外(许可获得形式:将书面请求传真至我公司,得到回传即可),该证明不得翻印		WITH THE REQUIREMENT OF ASME CODE SECTION II, PART A, DAY RULES FOR CLASSIFICATION AND THE RESULTS	THIS IS TO CERTIFY THAT THIS PRODUCTION IS MANUFACTURED, SAMPLED, TESTED AND INSPECTED IN COMPLIANCE	•		_	•		a Phase	·相回积			18. 25		8.00~12.00 18.00~20.00	Cr			开具日期 Date of issue: 2011-04-23
					OL NOI	英光.	i V			4:2004		ETTING	•-		N AND 1								םנ			-		_	ĩi			-04-23
					OUR COM	. :	AL THE		はない	3.1.		APPROVA	:		THE RESI	COMPLI			,	•	Test	brain Size	晶粒度			-		_ '	¥			
					PANY	. ,	A.	ķ. γ. • π.	43		ξ-73 α(i				CLS	ANCE		ľ			**	Size	A			-		_	N			

Q.C. Reviewed

STS-

-1/30- -065- -304L * £100/63 * 1004626 * MN/061

MILL INSPECTION CERTIFICATE



CHANGSHU WALSIN SPECIALTY STEEL CO.,LTD. EN 10204 3.1

CUSTOMER:	MARMON/KEYSTONE CANADA INC 2011/4/4	YSTONE	CANAD	A INC.		CONDITION CONDITION	HEAT NO.: CONDITION:COLL	E100763 LD FINISHE	ED, ANNEALED, PI	ED, PICKLED	HEAT NO.: F100763 CONDITION.COLD FINISHED. ANNEALED. PICKLED. PLAIN END						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING	LESS STEEL S.	EAMLESS	TUBING			GRADE	E. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	TP 3041.	000000000000000000000000000000000000000								
		1000						CHEMIC	OMP	TWI NOILS							
ELEMENTS	J	S	Mn		S	ž	ت	Mo	z	۳ آن	Cb+Ta	S	₹	>	В		
SPECIFICATION min	П	-				8.000	18.000										
DECLIFE A AND EN	\neg	4	2.000	0.045	0.030	12.000	20.000	1	-			1					
RESULTS(PRODUCT	T) 0.022	0.301	1.870	0.028	0.002	8.570	18.190	1	1								
							10.00						Control of the Contro				
SIZE(mm)	CASE	PIECES	SS	WEIGHT	-	TS 0.2%	VS VS	(SOlmm)	HARDNESS	FI.ATTENI	HARDNESS FLATTENING PLARING		GRAIN	Lot No	HYDROSTATIC CURRENT	CURRENT	ULTRASONIC
OD(") ×WT(")	NO.		Ц	T (kg)	Г	MPa MPa		`	HRB	LS.	TEST	TEST	SIZE		TEST	TEST	IEST
C.750*0.065	23-8#	148	2960		Н	680/645 330/295		59.5/57.5	62/82	GOOD	GOOD	G00D		201010-BA-011	,	GOOD	GOOD
			+	+							\ - -						
	100 Key 2007		-	1	+		1				1						
			-	1	-												
			\prod	$\frac{1}{1}$													
			1	4													
TOTAL:	The state of the s	148	2960	90 658	œ												
REMARK					I.WE		ERTIFY TO	INT THE A	TATERIAL DI	SCRIBED HI	FREIN BEEN	MADE IN	ACCORD,	ANCE WITH THE	CERTIFY THAT THE MATERIAL DESCRIBED HEREIN BEEN MADE IN ACCORDANCE WITH THE RESULTS OF THE CONTRACT, AND	E CONTRACT	I, AND
AS PER ASTM A213-10.ASME SA213-10/ASTM A269-10	-10,ASME SA,	213-10/AS	STM A26	01-6	<u>8</u>	CONFORM TO T	HE SPECII	THE SPECIFICATION ABOVE	ABOVE.								
CONTRACTOR OF A																	
LENGTH: 20FT					2.TH	2.THE CERTIFIC	ATE SHAI	L NOT BE	REPRODUCI	EXCEPT I	N FULL WITH	IOUT TH	E WRITTE	ICATE SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.	THE COMPANY.		
IC TEST PER ASTM A262, PRACTICE E	A262, PRAC	TICE E															
MATERIAL FREE FROM MERCURY CONTAMINATION	OM MERCUI	RY CONT	VMINA	NOL									•	D.			
MADE IN CHINA	DING HRB MAX 80		CHIST ICAGOOR	SHED								-	210	CHAN SIE	. ه		
											TIME	OHAL ITY MANAGER	J.F.R.				
ADDRESS: 56# RENMIN ROAD, HAIVIJ TOWN CHANGSHIJ CITY, HANGSLI PROVINCE CHINA 215519	AIN ROAD, H.	AIVI TO	WN CH	ANGSHILL	CITY IIA	NGSU PROV	JNCE CHI	NA 215519	1	12-52-56260	7.FF + 86-517-57-566763 FAX: +86-517-57-568077	12.575680	7.7				
WLCS-QP-T24-06										104 No. 74 No. 7		000-70-71	·				

Q.C. Reviewed

6/3/5011

RNPR2P **TT\8\5010**



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2000; PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2010/9/14

						10							
NOV 0 3 2010 PAL RIMENT	ASSURANCE DEPARTMENT	JRANCE D	l ; .	SHANGHAI CRYSTAL PALACE PIPE CC	TAL PAL	AI CRYS	SHANGH	n	X 1.5m/mi ON 3.1	SOLUTION HEAT TREATMENT:1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-09-20	SOLUTION HEAT TREATMENT NO WELD REPAIR WAS PERFOURY CONTINE FROM MERCURY CONTINE COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO FOR TO SERVICE NO: YK-10-09-20	TION HEA ELD REPA FROM ME FROM OF O TRY OF O CEST CER CE NO: YI	SOLUTI NO WI FREE I COUNT MILL T
1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.	RIBED HERE NCE WITH TH XCEPT IN FUI	AL DESCI	MATERI ARE IN (ACT REPROI OMPANY	1.WE HEREBY CERTIFY THAT THE MATERL TESTED AND THE TEST RESULTS ARE IN CITHE PURCHASE ORDER OR CONTRACT 2.THE CERTIFICATE SHALL NOT BE REPRODE THE WRITTEN APPROVAL OF THE COMPANY.	ERTIFY TEST E TEST ORDER OF SHALE SHALE PROVAL	REBY CI AND TH CHASE (RTIFICA TTEN AP	1.WE HE TESTED THE PUR 2.THE CE THE WRI	269-07	R ASTM A	REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E	REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS IN COMPLIANCE TO NACE MR0175- IC TEST TO ASTM A262 PRACTICE F	RKS: R ASTM A THICKNE MPLIANC T TO AST	REMARKS: AS PER AS: WALL THIC IN COMPLI IC TEST TO
					•						-	•	
OK (DRILLED HOLE)	75	OK	0	OK	61.5	675	315	185	25	P10-6-162	20	0:120	0.750
EDDY CURRENT TEST TO E426 (100%)	HARDNESS HRB < 80	FLATTENING	FLATT	FLARING TEST	EL (%) ≥35	TS (Mpa) ≥515	0.2%YS (Mpa) ≥205	Weight (kg)	Pieces	Bundle No.	Length (feet)	W.T (inch)	O.D (inch)
					ERTIES	L PROP	PHYSICAL PROPERTIES	ď					
		18.16	8.08		0.37	0.003	0.038	0	0.85	0.027	LE)	RESULTS (LADLE)	RESUI
	.0	18.0~20.0	.0~12.0	< 0.75 8.		< 0.030	< 0.040		€2.00	< 0.035		SPECIFICATION	SPECI
		Ω	Z.	Si	7.0	S	P		Mn	Ċ		ENTS	ELEMENTS
										WT%)	CHEMICAL CONTENTS (WT%)	ICAL COI	CHEM
		.28	HEAT NO. :YT1428	HEATN		VEND.	ED/PLAI	O/PICKL	TREATE	CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END	OLD FINIS	ITION: CO	COND
 304/TP304L	:ASTM A213/ASME SA213-07 TP304/TP304L	4213/ASMI		GRADE			3	TUBING	SEAMLESS	STEEL	COMMODITY: STAINLESS	MODITY: S	COMN
	i-B	NO.:2010-05-013-B	i i	ORDER							6	P.O.NO.: BN6856	P.O.NC
	·13-B-10	CERTIFICATE NO. :2010-5-13-B-10	ICATE N	CERTIF				INC.	CANADA		CUSTOMER:MARMON/KEYSTONE	DMER:MA	CUST
010/2/14	DAIL OF 1880E: 2010/9/14	מזנה	0/12)	1505001.2000 ,1 ED WARELIAI CENTH ICATE (No.: VAC0021050/A)	(TAO\7)	GICALL	al Chava n	TATOLOTIC	T T 0007	1002001.			

304L * YT3973 * 1000667 * BN7230 * 3/14/2011



SHANGHAI CRYSTAL PALACE-PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAL, CHINA

MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE: 2011/2/1

	ASSURANCE DEPARTMENT	SURANCE	ı	MANAGER OF QUALITY	NAGER	MA			J, L	INVOICE NO: YK-11-02-04	-11-02-04	INVOICE NO: YK-11-02-04	INVOIC
MH	MAR 10 2011		; P.			A Comment of the Comm			3 ION	FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA	RCURY C	FREE FROM MERCURY CONT. COUNTRY OF ORIGIN: CHINA	FREE
WED	QC REVIEWED		E CO.,LTD	SHANGHAI CRYSTAL PALACE PIPE	STAL PAI	IAI CRYS	SHANGE	m.	X 1.5m/m	SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED	[TREATN [R WAS PI	TON HEAT	SOLUT
LL, WITHOUT	2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.)DUCED, E IY.	SE REPRO	2.THE CERTIFICATE SHALL NOT BE REPROD THE WRITTEN APPROVAL OF THE COMPANY.	PROVA	ERTIFIC/ ITTEN AI	2.THE CI		8	IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E	M A262 PE	APLIANCI TO ASTI	IN CON
IE TERMS OF	ARE IN COMPLIANCE WITH THE TERMS OF	COMPLIA	RACT	THE PURCHASE ORDER OR CONTRACT	ORDER O	AND TH	THE PUR	269-08	R ASTM A	AS PER ASTM A213-095/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-08	SS TOLER	CASTM A	AS PER
N HAS BEEN	MATERIAL DESCRIBED HEREIN HAS BEEN	RIAL DESC	(11)	I.WE HEREBY CERTIFY THAT THE	ERTIFY	REBY C	1.WE HE		1			KS:	REMARKS:
and the same of th	Annual Carlo		A REAL PROPERTY AND ADDRESS OF THE PARTY AND A	And the second s	and the second s						and the second s		
OK (DRILLED HOLE)	75	OK		OK	59.5	680	365	185	25	P10-12-267	20 1	0.120	0.750
TEST TO E426 (100%)	HRB ≤80	TEST		TEST	(¥ ₀) ≥35	(Mpa) ≥515	(Mpa) ≥205	(kg)	Pieces	Bundle No.	Length (feet)	W.T (inch)	O.D (inch)
EDDY	HARDNESS	FLATTENING		FLARING	EL	TS	0.2%YS	Weight	!	:		Dimensions	J
					ERTIES	L PROP	PHYSICAL PROPERTIES						
		18.39	8.08	0.41	0	0.004	0.039		0.71	0.026	E)	RESULTS (LADLE)	RESUL
).0	18.0~20.0	8.0~12.0	€ 0.75	^	€ 0.030	< 0.040		≤ 2.00	< 0.035		SPECIFICATION	SPECIF
		Cr	Z.	Si		S	ď		Mn	С		NTS	ELEMENTS
		**	-2							/T%)	TENTS (V	CHEMICAL CONTENTS (WT%)	CHEMI
	•	3973	HEAT NO. :YT3973	HEAI		N END.	ED/PLAI	D / PICKI	V TREATE	CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END	LD FINISI	TION: CO	CONDI
TP304/TP304L	GRADE: ASTM A213-09b/ASME SA213-07 TP304/TP304L	1 A213-09b/	DE: ASTN	GRAI			G.	TUBING	SEAMLESS	STEEL	FAINLESS	COMMODITY: STAINLESS	COMM
	9-B	NO.:2010-11-009-B	, -	ORDER								P.O.NO.: BN7230	P.O.NO
	I1-9-В-8	CERTIFICATE NO. :2010-11-9-B-8	TFICATE	CERI				INC	CANADA	CUSTOMER: MARMON/KEYSTONE (RMON/K	MER: MA	CUSTO

..UUU- .IZU- -F3U4L * SLAZU9IZU43 * IUUU66/ * BN668U * 8/II



SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A) MILL TEST CERTIFICATE DATE OF ISSUE: 2010/6/24

		ASSURANCE DEPARTMENT	SSURANCE	` '	MANAGER OF QUALITY	NAGER	MA			1/3.1	E TO EN 1020 ² 52	/K-10-06-0	MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-10-06-62
	MA	2				k				TION	CONTAMINA:	ERCURY ORIGIN: O	FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA
	AIIG 11 2010	Alic .	; U	CO.,LT	SHANGHAI CRYSTAL PALACE PIPE CO.,LTD	TAL PAL	IAI ÇRYS	SHANGH	in	C X 1.5m/m	PERFORMED	AT TREAT	SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED
	LL, WITHOUT	REPRODUCED, EXCEPT IN FULL, WITHOUT MANY.	ODUCED,		2.THE CERTIFICATE SHALL NOT BE REPROD THE WRITTEN APPROVAL OF THE COMPANY.	TE SHA	ERTIFICA TTEN AF	2.THE CHE THE WRI	1269-07	003	CE MR0175-2 PRACTICE E	ESS TOLL CE TO NA TM A262 I	WALL THICKNESS TOLERANCE AS PEK ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2003 IC TEST TO ASTM A262 PRACTICE E
	IN HAS BEEN	1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE TERMS OF THE WITH THE TERMS OF THE WITH THE TERMS OF THE THE TERMS OF THE WITH THE WI	RIAL DES	ARE I	I.WE HEREBY CERTIFY THAT THE TESTED AND THE TEST RESULTS AND THE TEST RESULTS AND THE TEST RESULTS AND THE PROPERTY OF THE PRO	ERTIFY E TEST	REBY CI	1.WE HE	2007		1E SA213-07	A213/ASN	REMARKS: AS PER ASTM A213/ASME SA213-07
-							an an one transfer of the contract						
•	OK (DRILLED HOLE)	74	OK		OK	56.5	690	270	155	15	10-1-125	20	1.000 0.120
	TEST TO E426 (100%)	HRB ≤80	TEST	 	TEST	≫35	(Mpa) ≥515	(Mpa) ≥205	Weight (kg)	Pieces	Bundle No.	Length (feet)	O.D W.T (inch)
	EDDY	HARDNESS	EL VILLENING	-		EL	TS	0.2%YS				ns	Dimensions
		3				ERTIES	L PROP	PHYSICAL PROPERTIES	יהי				
		4	18.14	8.07	33	0.33	0.002	0.031		1.26	0.022	OLE)	RESULTS (LADLE)
		0.0	18.0~20.0	8.0~12.0	<0.75 8		≤ 0.030	< 0.040		<2.00	< 0.035		SPECIFICATION
			Ω.	Z.	Si	(0)	S	P		Mn	С		ELEMENTS
											(WT%)	NTENTS	CHEMICAL CONTENTS (WT%)
			HEAT NO. :SLA20912043	10. :SL	HEAT		V END.	ED / PLAI	D / PICKL	NTREATE	SH / SOLUTIO	OLD FINI	CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END
10	1P304/1P304L	ASTM A213-07/ASME SA213-07 1	1 A213-07/AS	3: ASTN	GRADE:			, in	TUBING	SEAMLESS	STEEL	STAINLES	COMMODITY: STAINLESS
		1	NO. :2010-03-005-B	1	ORDER								P.O.NO.:BN6680
		3-5-B-4	CERTIFICATE NO. :2010-3-5-B-4	ICATE	CERTI				INC	CANADA INC		ARMON/k	CUSTOMER:MARMON/KEYSTONE

-F304L * YT2532 * 1000667 * MN/166 * 3/22/2

CURRENT TEST TO E426

(%001)

08 ∀

EDDY

HARDNESS

FLATTENING

LARING

18.15

8.09

0.42

0.003

0.039

0.72

0.019

RESULTS (LADLE)

(DRILLED HOLE)

23

8 K

OK.



SHANGHAI CRYSTAL PALACE PIPE CO..LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

DATE OF ISSUE: 2011/1/31 ISO9001:2000; PED Material CERTIFICATE (No.:QAC0021058/A)

GRADE: ASTM A213-096/ASME SA213-07 TP304/TP304L CERTIFICATE NO. :2010-10-10-A-7 ORDER NO.:2010-10-010-A 18.0~20.0 ü 8.0 - 12.0Z < 0.75 S < 0.030 GONDIFION: COLD FINISH / SOLUTION-TREATED / PICKLED / PLAIN END S < 0.040 TUBING SC < 2.00 Mn SEAMLESS CANADA < 0.035 CUSTOMER: MARMON/KEYSTONE Ö STEEL CHEMICAL CONTENTS (WT%) COMMODITY: STAINLESS P.O.NO.:MN7166 SPECIFICATION ELEMENTS

IES	
L PROPERTIES	
PHYSICA	

	Dimensions	us			Weight	0.2%YS		臣	
O.D (inch)	W.T Length (inch)	Length (feet)	Bundle No.	Pieces	(kg)	(Mpa) ≥205	(Mpa) ≥515	(%) \ \ \ \ \ \ \ \	-
1.000	1.000 0.120 20	20	Z10-11-158	25	259	240	625	68.5	
REMARKS:	KS:					I.WE HEREBY CERTIFY TH	REBY C	ERTIFY]=
AS PER	LASTM /	A213-09b	AS PER ASTM A213-09b/ASME SA213-07	77		TESTED AND THE TEST RE	AND TH	E TEST	<u>R</u>
WALL	THICKN	ESS TOL	WALL THICKNESS TOLERANCE AS PER ASTM A269-08	RASTMA	269-08	THE PURCHASE ORDER OR	CHASE (ORDER (OR
N CON	APLIAN (CE TO NA	IN COMPLIANCE TO NACE MR0175-2003	003		2.THE CERTIFICATE SHALL	RTIFICA	TE SHA	TT
IC TES	T TO AS	TM A262	IC TEST TO ASTM A262 PRACTICE E			THE WRITTEN APPROVAL OF	TTEN AF	PROVAI	0
SOLUT	ION HE/	AT TREA	SOLUTION HEAT TREATMENT :1050°C X 1.5m/min	X 1.5m/m	 .⊑	CA NG IATOVOTAL BALAN	NACTIV	TAT DAE	<
NO WE	LD REP	AIR WAS	NO WELD REPAIR WAS PERFORMED			CONTRIC	21 CN 12	וארילאו	Ę
FREEF	ROM MI	FRCURY	FREE FROM MERCURY CONTAMINATION	NOI.			-6	_	
		֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜					-		

SSULTS ARE IN COMPLIANCE WITH THE TERMS OF

NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT

OF THE COMPANY.

CE PIPE CO.,LTD

CONTRACT

AT THE MATERIAL DESCRIBED HEREIN HAS BEEN

Q.C. Reviewed

MILL TEST CERTIFICATE TO EN 10204/3.1

INVOICE NO: YK-11-01-79

COUNTRY OF ORIGIN: CHINA

MANAGER OF QUALITY ASSURANCE DEPARTMENT



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14527

Purchase Order Date 7/19/2011 PO Print Date 7/19/2011

Page Number 1 of 2

Order From:

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9

CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

10127-2607

Requisition Nbr

Tax Resale Nbr

Net 30

Currency

CAD

FOB

Terms

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

VC-MAR001

CANADA

Line Nbr Reference Description/ Req Date/ Req Qty/ Ship Method Unit Price Extended Mfg ID Revision ID Taxable Unit of Measure Price Vendor Part Number M6061T6T0.625W.049 6061-T6 RD Tube .625 7/21/2011 48.00 TST ground \$2.3500 \$112.80 x.049W Yes Special Inst: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 QQ-A-200/8 OR QQ-A-225/8 M304TR0.750W.049 304 RD Tube .750 x .049W 100.00 7/21/2011 TST ground \$1.7200 \$172.00 Yes 5620 Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269 M304TR0.750W.065 304 RD Tube .750 x .065W -7/21/2011 100.00 TST ground \$2,1500 \$215.00

> No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date: 7/19/2011



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14527

Purchase Order Date 7/19/2011 PO Print Date 7/19/2011

Page Number 2 of 2

Order From:

MARMON/KEYSTONE CANADA LTD. 290 CHEMIN DU TREMBLAY BOUCHERVILLE, QC J4B 5X9 CA

VC-MAR001

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

M304TR0.750W.120

M316TR1.00W.120

Buyer

Chantal Lavoic

10127-2607

Requisition Nbr

Tax Resale Nbr

Net 30

Terms Currency

CAD

FOB

Destination-Collect

Special Inst.

MATERIAL: AISI 304/316 SS SEAMLESS

ROUND TUBING

AS PER ASTM A213 OR ASME SA213 OR

ASTM A269

0)7

.120w

.120w

304 ss round tube .750 x

7/21/2011

60.00 TST ground

\$3.5000

\$210.00

Yes

Special Inst:

316 RD tubing 1.00 x

MATERIAL: AISI 304/316 SS SEAMLESS

ROUND TUBING

AS PER ASTM A213 OR ASME SA213 OR

ASTM A269 7/21/2011

✓ 40.00 TST ground

\$4.8000

\$192.00

Yes

صر مر ر

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS **ROUND TUBING**

AS PER ASTM A213 OR ASME SA213 OR

ASTM A269

PO Total:

\$901.80

MATERIAL GERTIFICATION

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date: 7/19/2011